**CMD 864**
Global Bag Machine and Winder
A complete system for bottom-sealed poly bags on coreless rolls

**General Functionality of Machine:** This system can be run in line to accept film directly from an extruder. Or, film can be fed from a film unwind system, using parent rolls of tube stock or pre-slit polyethylene film to make bottom sealed bags. The seal that forms the bottom of the bag is applied in the blanket and drum section. The film web can be folded over onto itself two to three times to reduce the web width. Perforations are placed between the bottom seal and the next bag to allow for separation of the bags. The web of bags, separated by perforations, is wound onto a coreless roll for final packaging.

**Spare Parts and Service**
Service is available directly through CMD trained technicians and through international associates. Spare parts are quickly available through a fully-staffed parts department and international associates. Ethernet-enabled machinery allows for remote diagnostics and troubleshooting.

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**System includes:**
- Continuous Motion Bag Sealing Section
- Rotary Flex Knife
- Servo Separator Nip
- Bag Winding Section
- Patented Transfer Method to Winding Spindle
- Finished Roll Discharge

**Options:**
- Infeed nip for running in line with a film extruder
- V-Folder to fold the web for shorter rolls of finished bags
- Label Applicator

**Compact Footprint**
Sized to fit in standard shipping container.
Saves production floor space.

**Overall Dimensions:**
- Length – 3572 mm (140-5/8 inches)
- Width – 2070 mm (81-1/2 inches)
- Height – 1822 mm (71-3/4 inches)
- Height with V-Folders – 2235 mm (88 inches)

**Machine Speed**
- 20 meters per minute (65 feet per minute) Minimum
- 138 meters per minute (450 feet per minute) Maximum

**Roll Winding:**
- 14-16 Maximum Cycles per Minute
- Roll Winding with Label Application: 8-9 Maximum Cycles per Minute

**Material**
LDPE, LLDPE, MDPE, and HDPE

**Sealing Specifications**
- Seal bars and perforation knife: 864 mm (34 in)
- Seal repeats from 102 mm (4 in) to 3048 mm (120 in)

**Design Standards**
- CE, ISO, ANSI, and OSHA

**Controls Platform**
- Rockwell Allen Bradley L33 series controls and 7” touch screen

**Video:** http://www.cmd-corp.com/about/video_cmd864.html

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For more information:
www.cmd-corp.com
info@cmd-corp.com
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